 roller. It consisted of a standard roller tube with our own electric motor and gear set inside. These units were AC powered. Today, we continue to pioneer the motor driven roller (MDR) market with our 24V Brushless DC Power Moller ${ }^{\circledR} 24$.

The Power Moller® 24 provides a safe and energy efficient alternative to traditional conveyors powered by large electric motors. Our Power Moller ${ }^{\circledR} 24$ 's can be used in virtually any application. In addition to our standard and high torque rollers, we have rollers that can be used in low temp. operations, belted applications, heavy duty pallet handling and wash-down areas.

## POPULAR 24U DC ROLLERS



## PM486FE-STANDARD TORQUE PM486FP- HIGH TORQUE

### 1.91" diameter

7/16" plain hex shaft: PM486FE
7/16 threaded hex shaft: PM486FP
Spring loaded end for quick install and removal
Zinc plated, carbon steel tube

- Dynamic braking standard

Transports up to 400 lbs.
Waterproof and low temp. options available


## PM635FS-STANDARD TORQUE PM635KE/KT- HIGH TORQUE

2.5" diameter

Robust 11 gauge carbon steel tubing
11/16" threaded hex shaft standard
Transports product up to 4000 lbs .
Speeds up tp 855 FPM
$\square$ Available with roller chain sprockets and poly V belt drive
Easy retro-fit for existing pallet handling systems


Intralox ${ }^{\circledR}$ patented MDR sprocket


PM570KT
2.24" diameter

High torque
Splined aluminum tube
IP64 enclosure


Modular Plastic Belting by Intralox ${ }^{\circledR}$

- Class E insulation
- . 53 " plain hex shaft standard
- Compatible with Intralox ${ }^{\text {® }}$ sprocket and Intralox ${ }^{\circledR}$

Modular Plastic Belting

## POPULAR MODULES



## F-RAT-NX75 [FLAT RIGHT ANGLE TRANSFER]

Transfer speed: $60 \mathrm{~m} / \mathrm{min}$
Weight Capacity: up to 110 lbs.
Available in 15 sizes

- No pneumatics
- Energy efficient
- Powered by 24V DC MDR


## SLIDE OPEN GATE [SOG]

Opens and closes to allow easy access for conveyor maintenance
Putting two back to back will allow enough space for a forklift to pass
Max load: 66 lbs.9 sizes available
Standard speed: 60m/min


IB-E03B


- Controls up to two Power Moller (brake and non-brake models)
- IB-EO3B- 10 pin, 7 AMP

IB-EO4F- 12 pin, 10 AMP

- Two port Ethernet switch
$\square$ Life-cycle monitoring feature displays motor usage
- Connects to Ethernet/IP controllers (PLCs) through an I/O connection (implicit messaging)
- Configures easily in Studio 5000™ using available Add-On-Profile (AOP)
- Device-Level Ring (DLR) technology built in

Ethernet/IP Conformance Tested ${ }^{\text {™ }}$

- UL and cUL recognized component

Etherivet/IP


- Controls up to two Power Moller (brake and non-brake models)
- Standard 10 pin connector
- Dynamic brake control
- Stable speed function to ensure articles of different weights travel at the same rate
- Flexible Zone Recognition (patented) to handle long articles which simultaneously block multiple sensors

Logic for general Zero Pressure Accumulation (ZPA) control is built in
$\square$ UL and cUL recognized component


SILVER
Technology Partner
a Rockwell automation partner


Controls up to two Power Moller (brake and non-brake models)

Standard 9 pin connector on nonbrake card

Standard 10 pin connector on brake card

Dynamic brake control
Stable speed function to ensure articles of different weights travel at the same rate

Flexible Zone Recognition (patented) to handle long articles which simultaneously block multiple sensors

Logic for general Zero Pressure Accumulation (ZPA) control is built in


- Controls up to two Power Moller (brake and non-brake models)
$\square$ Standard 9 pin connector on nonbrake card

Standard 10 pin connector on brake card

- Direction control by on board DIP switch or external signal output.
- Variable speed control by one DIP switch combined with one rotary switch or by external voltage input up to 20 speeds

Adjustable acceleration and deceleration time ( 0 to 2.5s)

Stable speed function to ensure articles of different weights travel at the same rate

UL and cUL recognized version available

| Power Moller | CB-018N2 | CB-016S7 | CBK-109F | CBM-103F | CBM-105F | HBK-608F | HB-510 | HBM-604 | IB-E03B | IB-E04F | IB-E04F- <br> CR-HT.1 |
| :--- | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| CBL-402F |  |  |  |  |  |  |  |  |  |  |  |$|$

* Roller would need to have a BR option (if available), a Z060, Z100, Z200, or $\mathbf{Z 3 0 0}$ option, or external $9 / 10$ pin extension cables would need to be purchased in order for the rollers to plug into these cards.

