

## Close to the customer around the world

National markets have different requirements and needs — despite globalization. In order to meet these needs, and to be as close to the customer as possible, the Storopack Group has a decentralized structure. Offices in each country act independently, quickly and flexibly.

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PAPERplus® - paper pads for perfect product protection



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## Storopack – Your International Partner for Protective Packaging

You will find a general overview of customized and versatile protective packaging solutions at [www.storopack.us](http://www.storopack.us).

The Storopack Packaging business segment offers flexible protective packaging solutions. Complete consulting optimizes the protective packaging, the protective packaging process, and its integration into a company's internal logistics for maximum productivity and sustainability. An added dimension considers the recipient of the package. They should experience the protective packaging solution in a positive way during unpacking. The combined result is Storopack's Perfect Protective Packaging.

At Storopack we continuously improve the productivity of our customer's protective packaging process

Storopack offers four types of flexible protective packaging solutions: AIRplus® air cushions, PAPERplus® paper cushioning mattresses, FOAMplus® polyurethane foam cushions, and loose fill including PELASPAN® and PELASPAN® BIO.

Our "Working Comfort" consulting approach ensures ergonomics, efficiency and effectiveness in the packaging area. Upon request, specialized application engineers can provide customized solutions ranging from equipment for individual packaging station's to design and implementation of entire packaging lines. Storopack integrates manual, as well as partial and fully automatic packaging systems into intralogistics.

## Working Comfort

by **STOROPack**

The globally active corporate group is represented at locations in North and South America, Europe and Asia. Storopack's flexible protective packaging can be purchased from dealers in over 40 countries.







## PAPERplus® - Cushioning pads for optimal product protection

### The general protective functions: A pathfinder

This overview describes the general functions of protective packaging. In the following pages, the pathfinder identifies each function provided by the specific protective packaging material.

**Cushioning:** Absorbs impacts and protects breakables.

**Void Filling:** Fills empty spaces and prevents products from banging into each other.

**Block & Bracing:** Stabilizes heavy objects or individual articles in their position.

**Wrapping:** Protects completely against contact damage such as impact and scratches.



Image 1 PAPERplus® Classic paper pad  
Image 2 PAPERplus® Chevron paper pad  
Image 3 PAPERplus® Shooter paper pad

Thanks to the wide range of PAPERplus® paper pad systems, virtually any packaging task can be solved efficiently with paper pads. Whether you need to ship heavy equipment abroad or deliver a new smartphone, PAPERplus® has a solution which combines maximum productivity with perfect protection.

As an innovative, full-range supplier, Storopack is continuously adapting its range of machine systems, paper pad styles, and paper to meet current market needs.

### The advantages of PAPERplus® for protective packaging:

- Wide assortment of products: Individual solutions from varied pad styles and papers
- Superior: Above average cushioning effect and crush resistance
- Efficient: Pleating technology for maximum use of material
- Reliable: Sophisticated technology for dependable production
- Ease-of-use: Touch pad controls, foot pedal, and noise reduction features
- Attractive: Paper presents an image bonus with end-users
- Environment: PEFC certified paper, no coated paper



### Types of paper pads: Always the right solution

Storopack offers three types of paper padding. PAPERplus® Classic is a dense paper mattress with multi-layer structure. PAPERplus® Chevron has the form of a pleated paper tube. PAPERplus® Shooter is a flat, lightly structured paper mattress.

The application options of the different types of paper pads are explained on the following pages. This includes information about machine types and types of paper.

### Paper types: Quality and Reliability

Storopack ensures continuous high-quality paper and reliable delivery for PAPERplus® through long-term partnerships with manufacturers. All paper is PEFC certified for sustainable forest management. Storopack does not use coated paper.





**PAPERplus® Classic paper pads: In-the-box packaging**

PAPERplus® Classic is used for heavy weight products. The dense, multi-layered paper mattress provides the padding strength and durability to stabilize heavy objects. PAPERplus® Classic is resistant to tearing. The paper mattress is firm and can be easily formed to work with different types of packing methods.

**Protective functions of PAPERplus® Classic paper pads**

- Cushion
- Block and Brace



Image 1 Block and Brace with PAPERplus® Classic paper pads  
 Image 2 Block and Brace with PAPERplus® Classic paper pads  
 Image 3 Block and Brace with PAPERplus® Classic paper pads

**Paper packaging PAPERplus® Classic**

**PAPERplus® Classic performance: Protects heavy weights**

- Extremely high density and resilience
- For packaging of heavy products
- Example: Engine parts
- Example: medical devices

Storopack will advise you on how the paper padding is to be used for your particular application. Below are two examples.

**Cushion with PAPERplus® Classic**

Protective cushioning can be achieved by rolling up two paper mattresses into a "snail". First, place one of the rolled up paper pads into the empty carton and place the goods to be packaged on top of this. Then place the second snail on top. The goods to be packaged sink into the bottom cushion and press against the top padding when the carton is closed. The result is overall protection.

**Block and Brace with PAPERplus® Classic**

To block and brace a product, fill the voids by placing the paper mattresses alongside and on top of the item. Or cross two long paper mattresses diagonally in the bottom of the carton, then place the item on top of the paper and fold the ends of the paper over the item.



The "Coiler" attachment produces paper snails at the push of a button.



## PAPERplus® Classic paper pads in different paper qualities:

### PAPERplus® Classic paper qualities



Roll width - Classic paper has a greater width than Classic GE paper.



Classic paper

Classic GE paper

Material application - Paper pads made from Classic GE paper have the same volume with less material usage.

### Classic GE paper for PAPERplus® Classic pads in-the-box packaging

When Classic GE paper is used for the production of PAPERplus® Classic paper pads, less material is used for the same amount of volume. This protective packaging is suitable for medium to heavy packaged goods. The reduced material requirements of PAPERplus® Classic paper pads made from Classic GE provides an economical solution for filling of voids around heavy items.

**Performance:**  
**High resilience with less paper**

- High performance class for density and resilience
- For medium to heavy packaged goods

### Classic paper for PAPERplus® Classic pads: in-the-box packaging

When the PAPERplus® Classic paper pads are made from Classic paper, they will achieve maximum density. This resilience is also suitable for very heavy objects.

**Performance: Maximum values**

- Highest performance class for density and resilience
- For packaging of heavy and very heavy goods

Paper qualities	Cushion application - suitable for products up to approx.	Block and brace application - suitable for products up to approx.	Machine system
Classic 1ply XL 29.5" x 1410'	11 - 26 lbs.	11 - 33 lbs.	Classic
Classic 1ply L 29.5" x 1247'	11 - 26 lbs.	17 - 44 lbs.	Classic
Classic GE 1ply L 23.5" x 1410' R	11 - 26 lbs.	11 - 33 lbs.	Classic / Classic <sup>2</sup>
Classic GE 1ply 23.5" x 1066' R	11 - 40 lbs.	17 - 44 lbs.	Classic / Classic <sup>2</sup>
Classic GE 1ply 23.5" x 1066'	11 - 44 lbs.	17 - 55 lbs.	Classic / Classic <sup>2</sup>
Classic 1ply 29.5" x 1066'	16 - 44 lbs.	22 - 55 lbs.	Classic
Classic GE 1ply H 23.5" x 919' R	16 - 66 lbs.	22 - 77 lbs.	Classic / Classic <sup>2</sup>
Classic GE 1ply H 23.5" x 1345' R	16 - 66 lbs.	22 - 77 lbs.	Classic / Classic <sup>2</sup>
Classic 2ply L 29.5" x 919'	26 - 66 lbs.	33 - 77 lbs.	Classic
Classic 2ply L 29.5" x 1345'	26 - 66 lbs.	33 - 77 lbs.	Classic
Classic 2ply 29.5" x 919'	33 - 88 lbs.	44 - 110 lbs.	Classic
Classic 2ply 29.5" x 1345'	33 - 88 lbs.	44 - 110 lbs.	Classic
Classic GE 2ply 23.5" x 919' R	33 - 88 lbs.	40 - 110 lbs.	Classic / Classic <sup>2</sup>
Classic GE 2ply 23.5" x 919'	33 - 88 lbs.	40 - 110 lbs.	Classic / Classic <sup>2</sup>
Classic 2ply H 29.5" x 919'	66 - 110 lbs.	88 - 154 lbs.	Classic
Classic 2ply H 29.5" x 1345'	66 - 110 lbs.	88 - 154 lbs.	Classic

Legend: H = Heavy, L = Light, XL = extra Light, R = Recycle

Image 1 PAPERplus® Classic

## Machines for PAPERplus® Classic paper pads

### PAPERplus® Classic2 unit

For the first time, a unit in a slim, upright design is available for the production of very dense paper pads. Fully optimized for protective packaging processes in terms of both efficiency and ergonomics.

- Paper output above the work space
- Wheeled stand for changing locations
- Touch panel for convenient data input
- Housing for low noise emissions
- Foot pedal for smooth packing processes and individually adapted work rhythms

### PAPERplus® Classic unit

Tried and tested in many hours of operation all over the world. For optimal integration, the PAPERplus® Classic unit is available in different designs.

### PAPERplus® Classic standard unit

- Small footprint through upright design
- Adjustable output shaft
- Handy, separate input device
- Stable, robust and suitable for continuous operation

The Classic<sup>2</sup> unit only processes

Classic GE paper qualities; see Table on Qualities.

### Specifications Classic<sup>2</sup>

Dimensions:	45" x 28" x 72" to 84"
Weight:	330 lbs.
Voltage:	230 V
Speed:	up to 131 fpm



The Classic unit can process both paper qualities;

Classic GE and Classic, see Table on Qualities.

### Specifications Classic

Dimensions:	71" x 37" x 37"
Weight:	330 lbs.
Voltage:	230 V
Speed:	40 fpm (standard)

More customized designs are available, including a horizontal design and table models.

### Specifications Classic Table Model

Dimensions:	30" x 55" x 75"
Weight:	396 lbs.
Voltage:	230 V
Speed:	40 fpm (standard)



Image 1 PAPERplus® Classic paper pads





**PAPERplus® Chevron paper pads:  
In-the-box packaging**

PAPERplus® Chevron paper pads use minimal paper for filling voids in packages. This system is extremely efficient due to the large volume of the pleated paper tubes. The cushioning effect of the pleated tube also provides excellent padding for medium-weight products, Chevron's pleated paper tubes are flexible—making them easy to handle for all kinds of packing techniques. They are perforated every 4 inches for easy separation. Air and paper are a clever combination to create a lightweight protective packaging.

**Protective functions of  
PAPERplus® Chevron paper pads**

- Void-Fill
- Block and brace



Protective function of void-fill and block and brace

Image 1 Void-fill with PAPERplus® Chevron paper pads  
Image 2 Void-fill with PAPERplus® Chevron paper pads  
Image 3 Block and brace with PAPERplus® Chevron paper pads

## Paper packaging PAPERplus® Chevron

**PAPERplus® Chevron paper pads: Efficient and top-quality appearance**

- For light to medium weight packaged goods
- Volume effect: Fill voids quickly and economically
- Good cushioning effect, secures in place
- Easily moulded
- High-quality appearance
- Example: shipments of pre-packaged products
- Example: white paper for pharmaceutical or cosmetic products

Paper qualities	Void-Fill application - suitable for products up to approx.	Block and Brace application - suitable for products up to approx.	Machine system
Chevron 1ply L 1640'	5 - 26 lbs.	5 - 17 lbs.	Chevron / Chevron <sup>2</sup>
Chevron 1ply 1,280' white	7 - 28 lbs.	7 - 22 lbs.	Chevron / Chevron <sup>2</sup>
Chevron 1ply 1,280'	7 - 28 lbs.	7 - 22 lbs.	Chevron / Chevron <sup>2</sup>

Legend: H = Heavy, L = Light

**Models PAPERplus® Chevron and Chevron<sup>2</sup>**

Fast, ergonomic, adaptable, user-friendly and mobile. PAPERplus® Chevron<sup>2</sup> has everything that makes paper padding for cartons more efficient - plus versatile integration options (Example on p. 17)

- Equipped with latest technology
- Various settings: cushioning and material use can be adjusted incrementally

**Specifications Chevron<sup>2</sup>**

Dimensions: 26.5" x 13.25" x 77"  
Weight: 110 lbs.  
Voltage: 230 V  
Speed: 98 fpm



**Specification Chevron**

Dimensions: 26.5" x 13.25" x 77"  
Weight: 100 lbs.  
Voltage: 230 V  
Speed: 98 fpm



**Specifications Chevron<sup>2</sup> Table Model**

Dimensions: 26.5" x 13.25" x 37.5"  
Weight: 110 lbs.  
Voltage: 230 V  
Speed: 98 fpm







**PAPERplus® Shooter paper pads:  
In-the-box packaging**

The PAPERplus® Shooter is a protective packaging solution for filling voids above the products (top-fill). The void-fill is shot at a high speed directly on top of the product in the carton (see below). The PAPERplus® Shooter creates multi-layer void-fill by folding and pleating one-ply paper. This type of cushioning is suitable for light-weight products.

**Protective functions of  
PAPERplus® Shooter paper pads**

- Void-Fill



Protective function: Void-Fill

Image 1 Void-fill with PAPERplus® Shooter paper pads  
Image 2 Void-fill with PAPERplus® Shooter paper pads

## Paper packaging PAPERplus® Shooter

**PAPERplus® Shooter  
paper pads: light void-fill**

- Multi-layered 1-ply padding
- Void-fill for light-weight products
- Superior protective function compared to manually crumpled paper due to even density

Paper qualities	Void-Fill application - suitable for products up to approx.	Machine system
Shooter 1ply 14.75" x 2100'	4 - 18 lbs.	Shooter

**PAPERplus® Shooter unit**

The protective packaging process is extremely easy with the PAPERplus® Shooter. In the high speed range, the unit is so fast that the cushion strand seems to almost flow in to the package. The packer starts and ends the filling process using a foot pedal. No cumbersome tearing of paper is required with the PAPERplus® Shooter. The device features an extremely efficient cutter. The paper is fed over a dispenser box, which can be conveniently replaced for refilling.

- lightning speed up to 720 fpm
- integrated sensor: no paper jam even at high inputs
- Ergonomics: adjustable height, swivel motion

**Specifications standing model**

Dimensions: 69" x 24" x 24"  
 Weight: 63 lbs.  
 Voltage: 230 V  
 Speed: 220 – 720 fpm

**Specifications table model**

Dimensions: 40" x 18" x 24"  
 Weight: 39 lbs.  
 Voltage: 230 V  
 Speed: 220 – 720 fpm







### Storopack production design: Integration for high performance at any workplace

- Thorough: Comprehensive needs analysis
- Competent: Application engineers create designs and action plans
- Working Comfort: Ergonomics, efficiency and effectiveness at each packing station
- Everything from one source: in-house design and manufacturing

Storopack turns paper into an efficient and productive protective packaging solution for in-house logistics. The versatility and quality of PAPERplus® paper padding systems allows for individual, high-performance integrations that fit the needs of virtually any situation. Experience has shown that increases in productivity of ten to twenty percent can be achieved. The total costs are reduced and employees are not only happier, but even enthusiastic, since working at ergonomic packaging stations is much more pleasant and less tiring.

The spectrum ranges from cleverly arranged single work stations to high-performance packaging lines. With PAPERplus® Chevron, semi-automated production lines allow several packing stations to be fed with paper pads via a conveyor belt.

## PAPERplus® - Reference projects

### Integration for a retail company

#### Products:

Watches and jewelry

#### Size:

16 employees

#### Equipment:

Two PAPERplus® Chevron<sup>2</sup>

#### Semi-automated:

Two conveyor belt systems (belt system 30 ft. and 20 ft.)

#### Capacity at the packing station:

1 - 3 minutes per shipment (average)

#### Total capacity:

200 to 250 shipments per day (average)

**Challenge:** The purpose of the integration is to sustainably increase the productivity of the packing station per square foot of floor space. The machine needs to dynamically adapt to fluctuating workloads. The protective packaging solutions must be provided at 16 work stations. The shipments contain packed watches and jewellery.

**The customer says:** "We require less space and our operations are more flexible, efficient and productive. As our needs grow, we can build on the advances we have already made."

**Solution:** PAPERplus® Chevron paper pads efficiently fill the voids. The high-quality look of the paper promotes the brand appearance of the products. Two PAPERplus® Chevron<sup>2</sup> units are sufficient for the required capacity of protective packaging. Two belt conveyors ensure a constant supply of materials at the packing stations. The packers tear the pads off as needed; materials are re-supplied automatically. If required, a belt can produce a buffer directly in the container.







## PAPERplus® - Reference projects

### Integration for a logistics center

**Products:**

Fine and laboratory chemicals

**Size:**

24 workstations

**Machine equipment:**

24 PAPERplus® Classic / under-the-table versions

**Capacity at the packing station:**

4 minutes per shipment (average)

**Total capacity:**

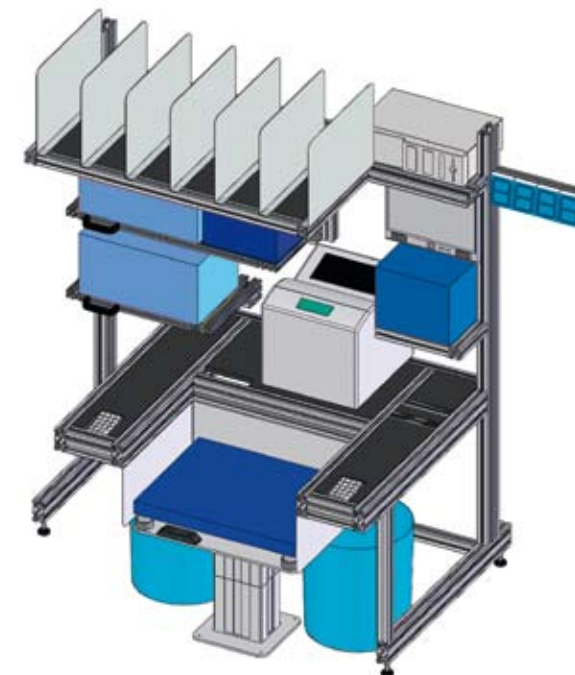
5,000 – 6,000 shipments per day (average)

**Challenge:** In order to reduce storage space, the existing ready-made protective packaging must be replaced.

The weight of the packaged goods ranges from several hundred ounces to several pounds. The desired on-demand protective packaging solutions must cover this range.

**Solution:** The PAPERplus® Classic paper pads offer the required density and resilience for heavy-weight goods. Due to the use of one-ply paper the solution is also the perfect size for light-weight goods. The integration offers two advantages: The on-demand system produces the paper pads in the amounts needed. The under the table version of the PAPERplus® Classic unit requires no extra floor space.

**The customer says:** “High transport safety, ergonomics, good cost structure. Those are the facts. But we have profited in other ways as well: The new protective packaging solution simplifies our daily work. Plus, we get great feedback from our customers, who now receive shipments made of a single material. With cardboard on the outside and paper on the inside, everything gets disposed the same way.”







## PAPERplus® - Reference projects

### Integration for a retail company

**Products:**

High-quality tools

**Size:**

14 employees

**Machine equipment:**

14 PAPERplus® Classic under-the-table versions

**Capacity at the packing station:**

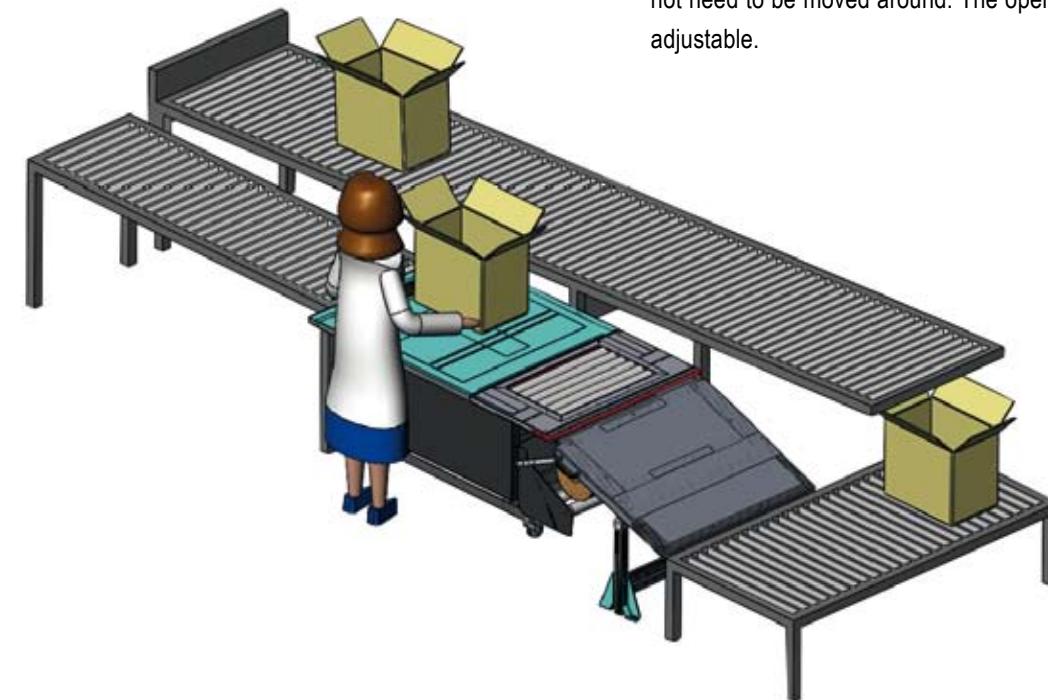
4 minutes per shipment (average)

**Total capacity:**

1,700 shipments per day (average)

**Challenge:** The workstations need to be equipped to handle heavy tools at times. The product range also includes small, light-weight items.

**Solution:** All shipments are already well protected by the PAPERplus® Classic. As a universal protective packaging this paper pad type suits both light-weight and heavy products. Storopack integrated the packing stations in the conveyor line in such a way that the shipments do not need to be moved around. The operating height is adjustable.



**The customer says:** "The new packing stations are practical and allow for ergonomically sound layout. Storopack has ensured that we are in compliance with all relevant safety regulations. We were really surprised at how much our productivity benefited from this update. The Storopack consultants understood exactly what we needed."

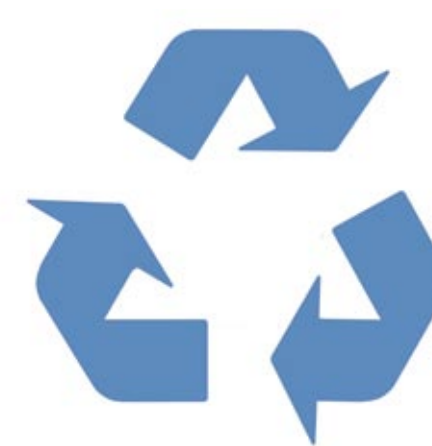




## Environmental

Storopack's own commitment to the responsible handling of our environment and society is derived from the corporate philosophy. Storopack's "Vision & Guidelines" includes formally agreed principles for all Storopack employees. Managers are responsible for the motivation and promotion of the employees so that the awareness of society, culture and the environment continues to develop.

Although resources are necessary for the production of protective packaging, without protective packaging or in the case of too little, or improperly used protective packaging, the transported products will be damaged requiring the new production of these goods. To avoid an impactful waste of resources Storopack advocates the effective and efficient use of protective packaging.



### REUSE means ...

this product can be reused multiple times for its originally intended purpose.

- Due to the excellent quality of PAPERplus®, the paper pads can be reused several times

### REDUCE means ...

this product and the associated production process are designed so as to reduce the use of natural resources.

- Storopack offers paper with recycle content. This is an efficient use of the recycling loop.
- The more narrow rolls of the GE paper require up to 20 percent less water and energy to produce.

### RECYCLE means ...

post-consumer or production waste from this product can be substituted for primary raw materials.

- The PAPERplus® paper pads are part of the materials stream for paper and are fully recyclable. Storopack does not use coated paper. Disposal via the existing recycling chain ensures that the use of primary raw materials is reduced.
- PAPERplus® only allows the use of inks which can be removed easily by the recycler. (deinking process).

### RENEW means that ...

this product is produced from renewable raw materials, e.g. from wood or plants.

- Storopack only uses PEFC certified paper for sustainable forest management.

